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<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<b>Z1246</b>
<b>Description:</b> Spacepod Hardware Kit		<b>Part Number:</b>	<b>K10018</b>
<b>Dwg:</b> D2174-041 Rev. D		<b>Qty:</b>	<b>1 Kits</b>
<b>Ref:</b> K10018		<b>Page 1 of 1</b>	

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	HA	04.07.13	1																																												
2	GA	Assemble (2) D2174-041 as per Dwg D2174-041 <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2174-1</td> <td>Web</td> <td></td> </tr> <tr> <td>2</td> <td>D2175-1</td> <td>Angle</td> <td></td> </tr> <tr> <td>2</td> <td>D2175-2</td> <td>Angle</td> <td></td> </tr> <tr> <td>46</td> <td>MS20470AD4-6</td> <td>Rivet</td> <td></td> </tr> </tbody> </table> <b>Identify as D2174-041</b>	Qty	Part Number	Description	Batch	2	D2174-1	Web		2	D2175-1	Angle		2	D2175-2	Angle		46	MS20470AD4-6	Rivet			N/A																									
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2	D2174-1	Web																																															
2	D2175-1	Angle																																															
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46	MS20470AD4-6	Rivet																																															
3	QC5	Inspect work to Step 2																																															
4	FP	Powder Coat White (Ref: 4.3.5.1) as per QSI 005 4.3																																															
5	QC3	Inspect Powder Coat																																															
6	KP	<b>Pick: Packing Kit</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2174-041 ✓</td> <td>Web Assembly</td> <td>B21035</td> </tr> <tr> <td>1</td> <td>D2985 ✓</td> <td>Decal</td> <td>B14160</td> </tr> <tr> <td>1</td> <td>AKS7-1032-130 ✓</td> <td>Insert</td> <td>m14240</td> </tr> <tr> <td>8</td> <td>AN3-3A ✓</td> <td>Bolt</td> <td>m4824/m14149</td> </tr> <tr> <td>8</td> <td>AN3H4A ✓</td> <td>Bolt (or AN3H4)</td> <td>m14149/m15387</td> </tr> <tr> <td>36</td> <td>AN525-10R7 ✓</td> <td>Screw</td> <td>m14940/m15387</td> </tr> <tr> <td>8</td> <td>AN960JD10 ✓</td> <td>Washer</td> <td>m14806</td> </tr> <tr> <td>16</td> <td>AN960JD10L ✓</td> <td>Washer</td> <td>m14312</td> </tr> <tr> <td>16</td> <td>MS21042L3 ✓</td> <td>Nut (or -3)</td> <td>m14478</td> </tr> <tr> <td>8</td> <td>MS24694S67 ✓</td> <td>Screw</td> <td>m9750</td> </tr> </tbody> </table> ALS4-1032-130 ✓	Qty	Part Number	Description	Batch	2	D2174-041 ✓	Web Assembly	B21035	1	D2985 ✓	Decal	B14160	1	AKS7-1032-130 ✓	Insert	m14240	8	AN3-3A ✓	Bolt	m4824/m14149	8	AN3H4A ✓	Bolt (or AN3H4)	m14149/m15387	36	AN525-10R7 ✓	Screw	m14940/m15387	8	AN960JD10 ✓	Washer	m14806	16	AN960JD10L ✓	Washer	m14312	16	MS21042L3 ✓	Nut (or -3)	m14478	8	MS24694S67 ✓	Screw	m9750			
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7	QC4	Inspect Kit 100% for Completeness on the W/O	HA	04/08/05	1																																												
8	ST	Identify and Stock	HA	04/08/05	1																																												
9	AC	Cost / part: <u>55.94</u>	HA	04-08-06	1																																												
10	DC	Close W/O <u>50.75</u> Inspect Level 21	HA	04.08.10	1																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	

RELEASED

04.06.10

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

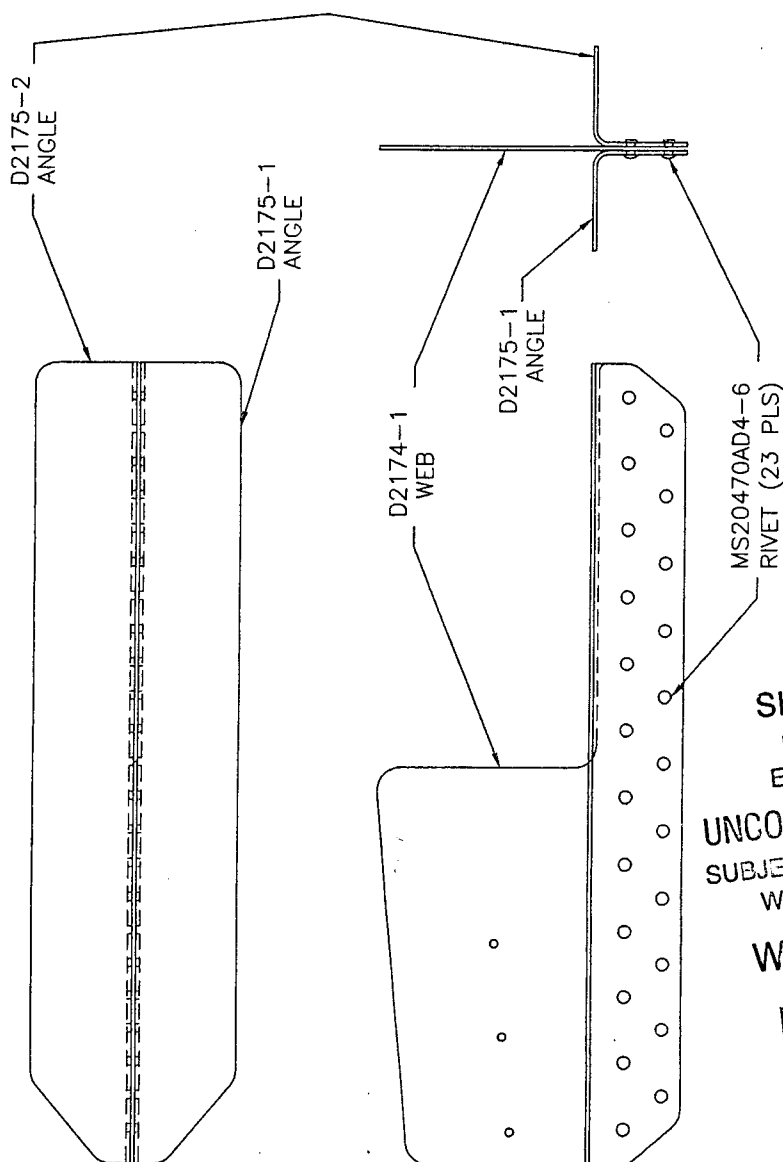
**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2174-041	REV. D SHEET 1 OF 1
DATE 04.06.03		TITLE WEB ASSEMBLY	SCALE 1:3
A	95.10.25	NEW ISSUE	
B	96.01.18	RE-DRAWN	
C	00.09.11	UPDATE FINISH SPEC.	
D	04.06.03	RE-DESIGN	

RELEASED  
04.06.01



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WORK ORDER  
NO. 21246

NOTES:

- 1) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jul 13, 2004  
10:38 am

Work Order No	: 0021246	Department Code:	
Project Name	: K10018	Burden Flags	: NNNNNNNN
Project For	: WK435	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: K10018	Invoice Number	:
Description	: Spacepod Hardware Kit	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 1	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 07-13-04	Actual Margin	: 0.000%
Est Finish Date	: 08-24-04		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00